

# Microcontroller Based ECG Arrhythmia bio-Simulator for Testing ECG Machines

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## Abstract

*This paper the design and development of Micro-controller based ECG simulator intended to use in testing, calibration and maintenance of ECG machines and to support biomedical engineering student's education. It generates all 12lead ECG signals of varying heart rate, amplitude and different noise contamination in a manner which reflects true noninvasive conditions. Since standard commercially available electronic components were used to construct the prototype simulator, the proposed design was also relatively inexpensive to produce. It is portable battery operated instrument with alphanumeric LCD display and keyboard for waveform selection. The operator can control the amplitudes of various signals and the name of selected signal will appear on 16X2 LCD display.*

*The aim of the ECG tester is to produce the typical ECG waveforms of different leads combinations and as many arrhythmias as possible. The ECG simulator enables us to analyze and study normal and abnormal ECG waveforms without actually connecting it patients. During testing of ECG machines it is not possible to connect it to patient hence this instrument facilitates to the task. This can also used as teaching aid for Engineering and medical college laboratories for cardiac signal study and testing [3].*

**Keywords-** simulator, ECG arrhythmia, electrocardiograph monitoring, patient cable, ECG pad, secure digital card.

## I. INTRODUCTION

ECG is an electrical activity of the heart when the polarization and depolarization occur of the atrial and ventricular chambers of the heart [1]. The ECG electrical manifestation of the contractile activity of the heart can be recorded easily with the surface electrodes on the limbs or chest. It is the most commonly recognized biomedical signal[2]. The rhythm of heart in terms of beats per minute may easily estimated. Abnormal heart rhythms (arrhythmias) are caused by problems in the electrical system that regulates the

steady, rhythmic beat of the heart. The heartbeat may be too slow or too fast; it may remain steady or become chaotic. Some arrhythmias are dangerous and cause sudden cardiac death, while others may be bothersome but are not life threatening [11]. Before testing ECG on monitor sing patient, it is wise to have an electronic simulator with which it can be tested. This is important for a couple of reasons. First, it is important in the building and debugging, in order to have a test signal with which to test each new component. Second, it is important in the final safety testing stage, in order to make sure the full system is working satisfactory and safe to use on a human subject before making any electrical connections to a living being [4]. Using standard signals of ECG simulator one can test ECG monitors for base line drifting, 50 Hz noise interference, no offset present, accurate display of the standard signals, checking for various standard arrhythmia signals.

## II. DATA BASE COLLECTION

ECG Data is collected from cardiac department of few reputed hospitals in Pune. The collected data is stored in the secure digital card of simulator. The secure digital card is interfaced with microcontroller in serial peripheral interface mode. The standard square wave, sine wave also stored in the SD card for calibration. The selected data is interfaced with 12-bit DAC which outputs 9lead ECG waveform. The output of DAC is connected to the ECG connector pad and the selected waveform is observed on the monitor using patient cable.

To introduction to various ECG waveforms is given as below.

### A. Electrocardiogram

The body fluids and the tissues of the human body conduct electrical current. Consequently, the electrical changes that result from the depolarization and depolarization of the myocardium (the second layer of the heart) are spread to the body surface, from where the changes are recorded [1]. Figure 1 shows a PQRST waveform. The P wave is caused by the contraction of

the atria heart chambers. Since the mass of the ventricular chambers is large compared to the mass of the atria chambers, it causes a large deflection when the ventricles contract. This deflection is called the 'QRS' waveform. The T wave of the ECG is caused by the return of this ventricular mass to the resting electrical state (depolarization). P wave amplitude = 0.2mV, QRS complex = 1.6mV, T wave= 0.1 to 0.5 mV, R-R interval = 0.6 to 1.2 sec, Q-R-S interval= 80 to 120msec, P wave = 80 msec, P-R =120 to 200 msec,

A. S-T wave interval = 80 to 120 msec, T =160 msec [10].

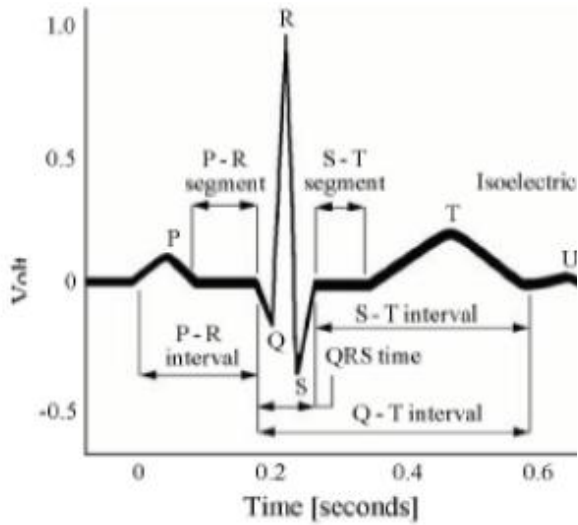


Fig. 1 A standard ECG signal

**B. Causes & Types of arrhythmia mentioned as below**

- 1) AV node blockage
- 2) SA node blockage
- 3) Improper working of valves
- 4) Obstacles in the transfer path of electrical stimuli from top to bottom of heart [11].

*Types of arrhythmias*

Arrhythmias that originate in the heart's upper chambers, the atria

- 1) Sinus bradycardia
- 2) Sinus tachycardia
- 3) Atrial flutter
- 4) Atrial fibrillation

Arrhythmias that originate in the heart's lower chambers, the ventricles

- 1) Ventricular tachycardia
- 2) Ventricular fibrillation

Other

- 1) Premature Contractions

2) Long QT Syndrome (LQTS) [11].

**C. Sinus bradycardia**



Fig. 2 ECG bradycardia

The heart rate less than 60 beats per minute is known as bradycardia. Sinus bradycardia is not a changed rhythm, it is simply normal sinus rhythm slowed down.

**D. Sinus Tachycardia**



Fig. 3 ECG tachycardia.

During exercise, it is common for a person's heart rate to go above 100bpm. This is known as Tachycardia and, if the rhythm is sinus, it is known as Sinus Tachycardia. Sinus tachycardia is not a different rhythm; it is simply sinus rhythm going faster than 100 bpm.

**E. Atrial flutter**



Fig. 4 Atrial Flutter (with 4:1 block)

AFL is caused by a single electrical wave that circulates very rapidly in the atrium, about 300 times a minute, leading to a very fast, steady heartbeat.

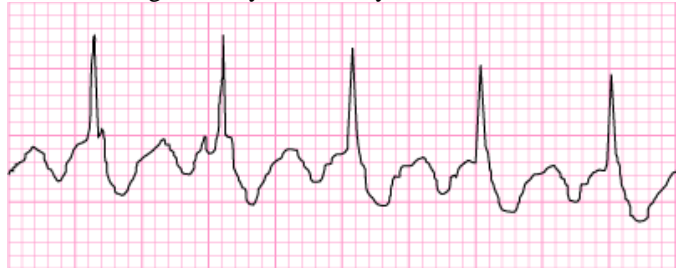
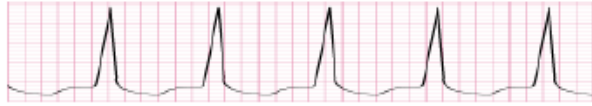


Fig. 5 Atrial Flutter (with 2:1 block)

**F. Supra-Ventricular Tachycardia**



**Fig. 6 Ventricular tachycardia**

In this case ventricles beat with very fast rate above 400 beats per minute.

**III. TECHNICAL SPECIFICATION OF SIMULATOR**

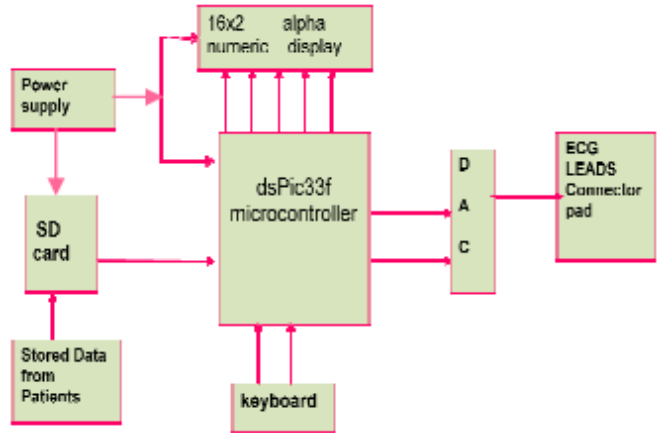
The required technical specification of the proposed simulator is given below

**A. Input Specification**

- Power: Mains Input: 230VAC, 50Hz, 1Phase
- DC Output: 18Vdc & 1.2A
- Battery: 12V/ 0.8AH rechargeable.
- LED indication
- Mains on - Green LED.
- Battery on - Yellow LED.
- Battery low—Red LED.
- Dimensions: 211LX161WX 88 H mm approximately.
- Weight: 1.5 kg. (With Battery) approximately
- Operating temperature -5 degree to +45 Degree C
- Gain selection facility provided
- Display: 16 X 2 alphanumeric blue LCD display with backlit
- Keyboard interfacing for proper waveform selection: Up & down Keys

**B. Design**

The dsPIC33F device family employs a powerful 16-bit architecture that seamlessly integrates the control features of a Microcontroller (MCU) with the computational capabilities of a Digital Signal Processor (DSP). The resulting functionality is ideal for applications that rely on high-speed, repetitive computations, as well as control [4].



**Fig. 7 Block diagram of ECG simulator**

Data collected from various patients stored in SD card of 2GB transferred to DAC through microcontroller interfacing programming. SD card and DAC is interfaced with microcontroller in SPI mode [6]. As per key selection name of the waveform will display on 16 x 2 LCD and selected waveform transfer to DAC with 12 bit resolution. The waveform will be available on 12 lead press button ECG pad. This ECG waveform can be used for testing ECG machines by connecting patient cable to the ECG pad.

**1) Hardware Design**

**1) Microcontroller:** Microcontroller dsPICFJ128GP306 from Microchip commands several actions in the communication and DAC interfacing. The assignments of Port pins RG2 to RG9 are used for SD card connection.

- RG3 - SD card power on
- RG6 - SD clock
- RG7 - SD output
- RG8 - SD Input
- RG9 - SD chip select

**2) DAC interfacing**

IC TLV 5630 with 8 channels used as DAC1 for 8 lead connection and single channel from IC TLV 5638 DAC2 thus 9 lead ECG will be available on ECG pad.

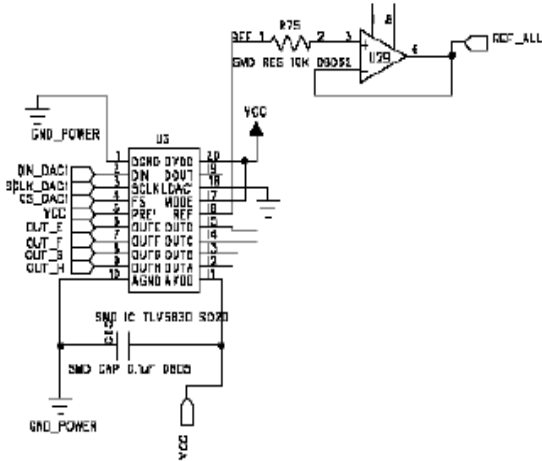


Fig. 8 DAC TLV 5630

Microcontroller port pins RB15 acts as DAC input, RB14 is used for clock, RB13 is used for chip select pin for DAC interfacing.

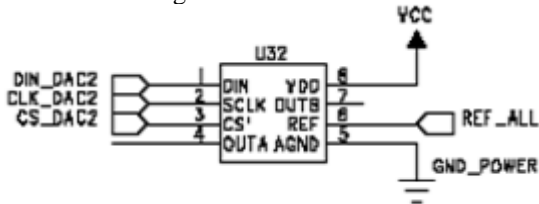


Fig. 9 DAC TLV 5638

Microcontroller port pins RB12 acts as DAC2 input, RB11 acts as clock and RB10 acts as chip select.

3) Op-amps interfacing

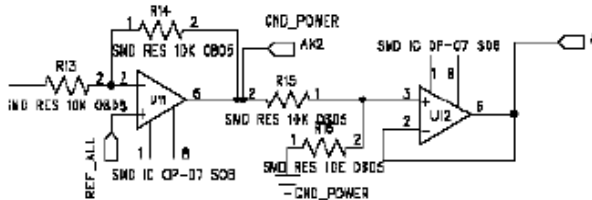


Fig. 10 Amplification of Signal at Stage I and Stage II

Output of each op amp is given to analog multiplexer and switch is connected for gain selection 1mV or 1V. Further it is connected to ECG pad which can be connected to ECG machine using patient cable.

4) LCD interface

Microcontroller port pins RC13 & RC 14 pins are used for LCD

5) Keyboard interface

Microcontroller port pins RB4 & RB5 are used for key board interfacing

6) Secure Digital card (SD card)

The Secure Digital Card is a flash-based memory card that is specifically designed to meet the security, capacity, performance and environmental requirements inherent in newly emerging audio and video consumer electronics. The SD Card interface allows for easy integration into any design, regardless of microprocessor used. For compatibility with existing controllers, the SanDisk SD Card offers, in addition to the SD Card interface, an alternate communication protocol, which is based on the SPI standard [6].

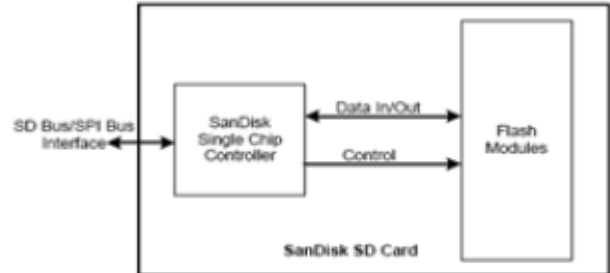


Fig. 11 SD Card Block Diagram

7) Power supply design

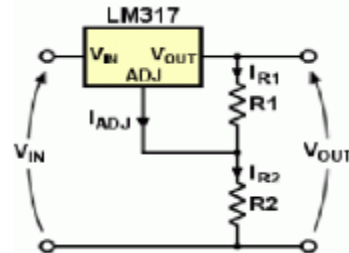


Fig. 12 IC LM317 Voltage Regulator

LM 317 develops a nominal 1.25 v reference voltage between the output and adjustment terminal.  $V_{in} = 18V$ .

$$V_{out} = V_{ref} (1 + R2/R1) + I_{adj}R2$$

$R2 = 1.5K$ ,  $R1 = 145$  sets output voltage equals to 14.2V require for charging battery.

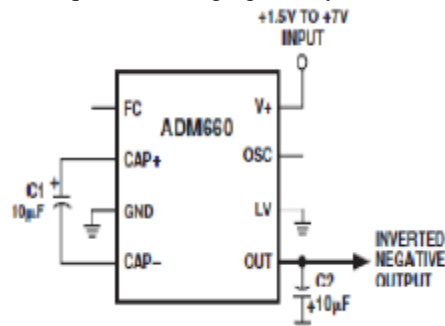


Fig. 13 IC ADM660

ADM660 configured to generate a negative output voltage. The MAX1614 drives high-side, N-channel power MOSFETs to provide battery power-switching functions in portable equipment. The LM2650 is a step-down DC/DC converter.

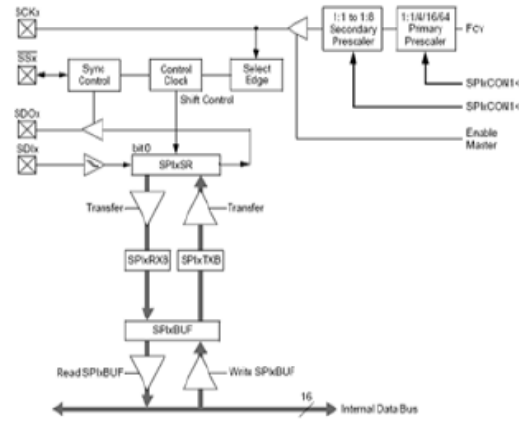
2) **Software Design**

The program resident in the microcontroller was written in compilers software using MPLAB IDE V8.10. This program controls data transfer between SD card and microcontroller and between microcontroller and DAC using SPI interfacing mode. The serial peripheral interface (SPI) is a synchronous serial interface useful for communicating with other peripheral or microcontroller devices. Each SPI module consists of a 16-bit shift register, SPIxSR, used for shifting data in and out, and a buffer register, SPIxBUF. A control register, SPIxCON, configures the module. Additionally, a status register, SPIxSTAT, indicates various status conditions.

The serial interface consists of 4 pins: SDIx (serial data input), SDOx (serial data output), SCKx (shift clock input or output) and SSx (active low slave select). In Master mode operation, SCK is a clock output but in Slave mode, it is a clock input. A series of sixteen (16) clock pulses shift out bits from the SPIxSR to SDOx pin and simultaneously shift in data from SDIx pin. An interrupt is generated when the transfer is complete and the corresponding interrupt flag bit SPI2IF is set. This interrupt can be disabled through an interrupt enable bit SPI2IE [5]. The receive operation is double-buffered.

When a complete byte is received, it is transferred from SPIxSR to SPIxBUF. If the receive buffer is full when new data is being transferred from SPIxSR to SPIxBUF, the module will set the SPIROV bit indicating an overflow condition. The transfer of the data from SPIxSR to SPIxBUF will not be completed and the new data will be lost. The module will not respond to SCL transitions while SPIROV is '1', effectively disabling the module until SPIxBUF is read by user software [5].

Transmit writes are also double-buffered. The user writes to SPIxBUF. When the master or slave transfer is completed, the contents of the shift register (SPIxSR) are moved to the receive buffer. If any transmit data has been written to the buffer register, the contents of the transmit buffer are moved to SPIxSR. The received data is thus placed in SPIxBUF and the transmit data in SPIxSR is ready for the next transfer.



**Fig. 14 SPI Module Block Diagram**

In Master mode, the system clock is prescaled and then used as the serial clock. The prescaling is based on the settings in the Primary Prescale bits (PPRE<1:0>) in SPIx Control Register 2 and the Secondary Prescale bits (SPRE<2:0>) in SPIxCON2. The serial clock is output via the SCKx pin to slave devices. The clock pulses are only generated when there is data to be transmitted. The CKP and CKE bits determine the edge of the clock pulse on which data transmission occurs. Both data to be transmitted and data received are respectively written into, or read from the SPIxBUF register [5].

**IV. CONCLUSIONS**

The aim of ECG tester is to produce the typical ECG waveform of different leads and as many arrhythmias as possible. The simulator has many advantages in the teaching and training field. The ECG machines can be tested and calibrated with standard recognized signals from simulator so as to improve production quality.

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